

## Tips to having a good cut

Below are just some of many tips to having an improved cut.

- 1) Make sure to use an abrasive cutoff wheel is designed to be used with the material that you're looking to cut. **(Every cutoff wheel is different there will be some experimenting).**
- 2) Clamp on both sides of the material whenever possible. Reason is this would help minimize the burr.
- 3) Part placement. Make sure the part is at least  $\frac{1}{4}$ " from center.
- 4) If you're looking for metallurgical cut make sure you a grinding fluid coolant. Minimizes any burning.