



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	716-017W	STAND ASSEMBLY FOR S8HW	1
2	700-045	S8HD-S8HW MOTOR MOUNT PIVOT SHAFT	1
3	19100700X4.25	4-1/4 INCHES OF 5/16-18 THREADED ROD	2
4	FHN5031	5/16-18 FHN GR5 ZINC	19
5	UFWZ031	5/16 USS F/W Z	8
6	SLWZ031	5/16 SPLIT L/W Z	15
7	690-014	RAIL, MOTOR MOUNT FOR S 460, S6, S8 SANDERS	2
8	123-016	S6 IDLER PULLEY LOCK COLLAR	4
9	SSKA025004	1/4-20 X 1/4 SOC SET KNURL PT.	4
10	486-032	7-1/2 HP MOTOR FOR S8D	1
11	HHC5037020	3/8-16 X 1-1/4 HHCS GR5 Z	8
12	UFWZ037	3/8 USS F/W Z	8
13	SLWZ037	3/8 SPLIT L/W Z	8
14	FHN5037	3/8-16 FHN GR5 Z	4
15	560-060	MOTOR AND SPINDLE PULLEY SHEAVE FOR S8 SANDERS	2
16	049-006	MOTOR PULLEY BUSHING FOR S8 AND S10 SANDERS	1
17	HHC5025008	1/4-20 X 1/2 HHCS GR5 Z	38
18	SLWZ025	1/4 SPLIT L/W Z	50
19	291-025	PLATEN SUPPORT FRAME FOR S8D SANDERS	1
20	386-016	HOUSING, BEARING FOR S8 SANDERS	1
21	SHCA050024	1/2-13 X 1-1/2 SHCS	4
22	SLWZ050	1/2 SPLIT L/W Z	4
23	575-012	POST, IDLER YOKE FOR S8 SANDERS	1
24	960-007	YOKE FOR S8 SANDERS	1
25	709-010A	3/8-24 X 1-1/4 STUD FOR S8D SANDERS	1
26	FJNZ038	3/8-24 F H JAM NUT	1
27	ROLA018032	3/16 X 2 ROLL PIN	1
28	701-023	SPINDLE, IDLER FOR S8 SANDERS	1
29	560-024	IDLER PULLEY WITH BEARINGS FOR S8 SANDERS	1
30	ROLA031032	5/16 X 2 ROLL PIN	1
31	441-016ASSY	TRACKING KNOB ASSEMBLY FOR S8 AND S10 SANDERS	1
32	053-009	TRACKING BLOCK- 5/16 THREADED HOLE	1
33	053-009B	TRACKING BLOCK- 1/2-13 THREADED HOLE	1
34	SHCA025016	1/4-20 X 1 SHCS	4
35	HHC5031020	5/16-18 X 1-1/4 HHCS GR 5 Z	1
36	FJNZ050	1/2-13 F H JAM NUT Z	1
37	SPPA050020	1/2-13 X 1-1/4 SPRING PLINGER W BROWN DELRIN NOSE ALLOY	1
38	560-023	DRIVE PULLEY FOR S8 SANDERS	1
39	701-022	SPINDLE, DRIVE FOR S8 SANDERS	1
40	044-014	SER207-20 SER207-20 (ER20C) SPINDLE BEARING FOR S8 DRIVE PULLEY AND S10	2
41	SSSA031012	5/16-18 X 3/4 SOC SET CUP PT	1
42	131-010	2500B-1.50 2.50X1.50 AMERICAN MINI PAK CYLINDER FOR S8, S10 SANDERS	1
43	SSSA032036	5/16-24 X 2-1/4 SOC SET CUP PT	4
44	FJNZ032	5/16-24 F H JAM NUT Z	4
45	FHN5032	5/16-24 FHN GR5 Z	4
46	645-022	PUSH ROD FOR S8 SANDERS	4
47	HHC5031016	5/16-18 X 1 HHCS GR5 Z	8
48	563-004	PLATEN FOR S8 SANDERS	1
49	FSCA037024	3/8-16 X 1-1/2 FSHCS	4
50	ZERK012000	1/8-27 X 1 1/16 STRT LUBE FITTING	1
51	049-005	SPINDLE PULLEY BUSHING FOR S8 SANDERS	1
52	912-014	HVN4200-8 PARKER 1/4 WAY VALVE, 3P ROTARY HAND VALVE	1
53	SHCA025024	1/4-20 X 1-1/2 SHCS	2
54	02530040BLN	02530040BLN 1/4 X 3 BLACK PIPE NIPPLE	1
55	641-021	P32R892BNNP PARKER REGULATOR 1/4" 125PSI RELIEVING, MODULAR REGULATOR	1
56	18-013-212	18-013-212 1.5- 1/8 CBM-O-160	1
57	342-129 WET	S8HW TOP, R.H. GUARD	1
58	342-130	S8HD-S8HW TOP L.H. GUARD	1
59	342-131	S8HD-S8HW BELT GUARD	1
60	342-132	S8HD-S8HW ACCESS PANEL ASSEMBLY	1
61	342-133	6 INCH VACUUM CHUTE	1
62	829-061	S8HD-S8HW WORK TABLE	1
63	HHC5025012	1/4-20 X 3/4 HHCS GR5 Z	12
64	FSCA031016	5/16-18 X 1 FSHCS	2
65	3400X4	3400X4 BRASS STEEL ELBOW	1
66	W169PLP-4-4	W169PLP-4-4 BULK PRESTOLOK 1/4 OD X 1/4 MALE NPT ELBOW	2
67	BM-28	BM-28 1/4 AIR SILENCER	1
68	.75COPPERPIPEX2LONG	.75COPPERPIPEX2LONG 2 INCHES OF 3/4 COPPER PIPE	1
69	.75COPPERPIPEX5LONG	.75COPPERPIPEX5LONG 5 INCHES OF 3/4 COPPER PIPE	1
70	90 DEGREE ELBOW	COPPER 3/4 ELBOW	2
71	100075CUFA	1 INCH SWEAT X 3/4 COPPER W 1/2 FNPT	1
72	716-043	S8HW COOLANT TANK	1
73	HHC5031012	5/16-18 X 3/4 HHCS GR5 Z	1
74	041-114	1/4 TO 1/2 H.P. COOLANT PUMP MOUNTING BRACKET FOR WET SANDERS	1
75	577-002	MC-4180 (IMV25) COOLANT PUMP, MOTOR 60HTZ, 1/2 NPT, 1/4HP, 3PH	1
76	05015BLT90I	05015BLT90I 1/2 BLACK ELBOW	1
77	050CL40BLN	050CL40BLN 1/2 BLACK CLOSE NIPPLE	1
78	912-030	JOM 100-703 BRONZE BALL VALVE FULL PORT-1/2	1
79	342-128	S8HW SPLASH GUARD ASSEMBLY	1
80	342-128A	KNOB HANDLE FOR S8HW SPLASH GUARD ASSEMBLY	6
81	389-004	COOLANT HOSE MOUNTING BRACKET ASSEMBLY W FLEXIBLE HOSE & FITTINGS	1
82	BN44	1/2 HOSE BARB	2
83	051-033	3VX475 V-BELT	2

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONS ± .005
DECIMALS ± .005
THREE PLACE DECIMAL ± .001
INTERFERENCE GEOMETRIC TOLERANCES PER ASME Y14.5

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DATE: _____
DRAWN BY: _____
CHECKED BY: _____
ENG APPR: _____
MFG APPR: _____
G.D.A. COMMENTS: _____

KALAMAZOO
S8 HORIZONTAL WET MACHINE
SCALE: 1:10 WEIGHT: _____ SHEET 1 OF 1